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**NEW
PRODUCT**



**simple and
EXTREMELY
FAST**

Pipe edge bevelling tool

Twister

For machining tubes \varnothing 19.5 - 70 mm (0.76" - 2.75")

Pipe edge bevelling tool TWISTER

For machining tubes Ø 19.5 - 70 mm (0.76" - 2.75")



The Twister tool is designed for machining pipe ends to prepare weld surfaces or deburring the pipe. The milling head is designed for use with N.KO Machines B15 Electra and B15 AIR machines. Alternatively B10 Electra. The Twister tool has been developed for machining iron, carbon structural steel, non-ferrous metals and plastics.

Technical data:

Version	2-3000	2-3705	2-4500
Bevel angle	30°	37.5°	45°
Min. diameter of machined pipe	19.5 mm (0.76")	19.5 mm (0.76")	19.5 mm (0.76")
Max. diameter of machined pipe	70 mm (2.75")	66 mm (2.59")	60 mm (2.36")
Max. bevel width	10 mm (0.39")	10 mm (0.39")	10 mm (0.39")
Number of cutting inserts	3 pcs	3 pcs	3 pcs
Number of mounting positions for cutting inserts	3	3	3
Tool weight (fully assembled, including guide mandrel)	approx. 450 g	approx. 450 g	approx. 450 g
The package contains	Milling head Twister fitted with cutting inserts Set of guide mandrel - 19 mm (0.74"), 24 mm (0.94"), 32 mm (1.25"), 38 mm (1.49"), 49 mm (1.92"), Tools for an operator		
Art. Nr.	27200	27201	27202

The Twister must be used only with the safety cover. The safety cover is not included in the price. The safety cover art. nr.: 27409

Accessories:

	Art. Nr.
Two sided cutting inserts	28015
Fastening screw for the cutting inserts	28007
Safety cover	27409
Centering mandrel 19 mm (0.74")	27403
Centering mandrel 24 mm (0.94")	27404
Centering mandrel 32 mm (1.25")	27405
Centering mandrel 38 mm (1.49")	27406
Centering mandrel 49 mm (1.92")	27407
Customized centering mandrel	274xx
Universal tube key (for milling head's removing)	25300_27



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