



UZ29 Speeder (37.5°)

$$C = H - A$$



www.beveler.eu

Use with the operation manual for UZ29 Speeder

Použijte spolu s návodem k použití stroje UZ29 Speeder

Chart for bevel setting 37.5° - A Max 23 mm (Rm > 400 Mpa / 58 015 PSI = Max A 20 mm)

	A mm	C - 1. pass	C - 2. pass	C - 3. pass	C - 4. pass
	0 - 14 mm	C + 0 mm			
	14 - 17 mm	C + 5 mm	C + 0 mm		
Rm > 400 Mpa / 58 015 PSI	17 - 20 mm	C + 9 mm	C + 5 mm	C + 0 mm	
Rm < 400 Mpa / 58 015 PSI	20- 23 mm	C + 11 mm	C + 6 mm	C + 3 mm	C + 0 mm