

# Stinger 300





The Stinger 300 pipe beveling machine is designed for portable use in pipe machining operations and it can be used efficiently by a single operator. The Stinger 300 is a heavy-duty ID mounted pipe beveler utilizing self-centering expandable mandrels to provide quick and proper alignment to a pipe or a tube prior to machining operations.

The Stinger 300 can bevel, face and counter-bore in a single operation, making all these weld prep operations quick and simple. EasyLOCK - The tool bit is fastened by one screw anywhere on the holder. The holder is equipped with a scale for easier tool's centering.

The Stinger 300 can be used with three or two tool's holders only depending on the required bevelling job.

- Simultaneous bevel, face, and counter-bore
- EasyLOCK - locking of the tool bit by one screw
- Centering scale
- Standard or custom-made tool bits
- J-Bevel tool bits available for high welding efficiency on thicker walled pipe
- Centering screw to eliminate the potential vibrations.

**Technical data:**

Number of the mandrels:	2 pcs
Mandrel A. ID range:	86 – 269 mm (3.38"– 10.59")
Mandrel B. ID range:	36 – 86 mm (1.41"– 3.38")
Wall thickness max.:	15 mm (0.59")
Motor electric:	1800 W / 2 gears + RPM control / MT3
Weight with A mandrel:	36,6 kg (80.6 lb)
Weight with B mandrel:	31 kg (68.3 lb)
Weight of additional stand:	5,8 kg (12.8 lb)

**Included in the price:**

- Pipe bevelling system Stinger 300
- Mandrel A including a set of compensating jaws
- Tool holder (2 pcs)
- Tools for an operator
- User manual

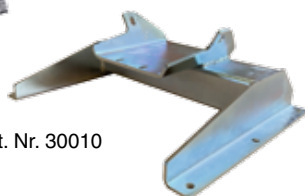


<b>Name of machine:</b>	<b>Art. Nr.</b>
Pipe bevelling system Stinger 300 (1Phase - 230 V)	30002
Pipe bevelling system Stinger 300 (1Phase - 120 V)	30004

<b>Accessories:</b>	<b>Art. Nr.</b>
Mandrel A. - ID range: 86 – 269 mm (3.38"– 10.59")	30006
Mandrel B. - ID range: 36 – 86 mm (1.41"– 3.38")	30005
Tool holder	30007
Additional stand	30010
Motor 230V	30008
Motor 120V	30009
Set of Standard cutting tools - 0°, 30°, 37°, 15°	603
Standard cutting tool - 0°	603_01
Standard cutting tool - 30°	603_02
Standard cutting tool - 37°	603_03
Standard cutting tool - 15°	603_04
Set of Premium cutting tools - 0°, 30°, 37°, 15°	604
Premium cutting tool - 0°	604_01
Premium cutting tool - 30°	604_02
Premium cutting tool - 37°	604_03
Premium cutting tool - 15°	604_04



Art. Nr. 30007



Art. Nr. 30010



Art. Nr. 30008



cutting tools



Art. Nr. 30006



Art. Nr. 30005